



## Software **TCM**

### **Assistance for tables of manual sorting.**

The Software TCM is the ideal instrument for tables dedicated to manual sorting.

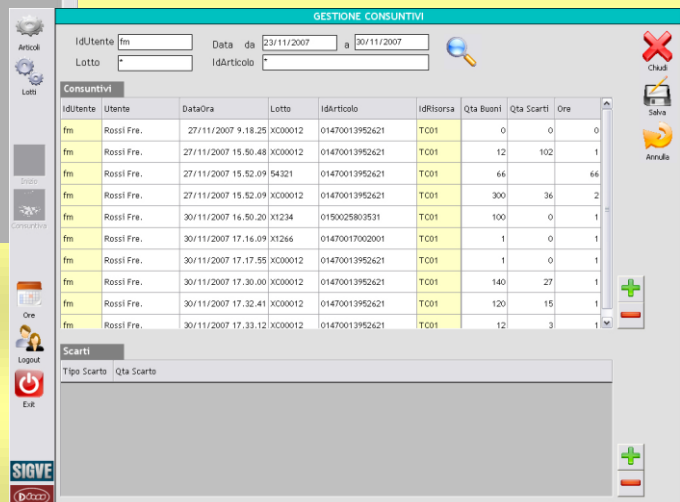
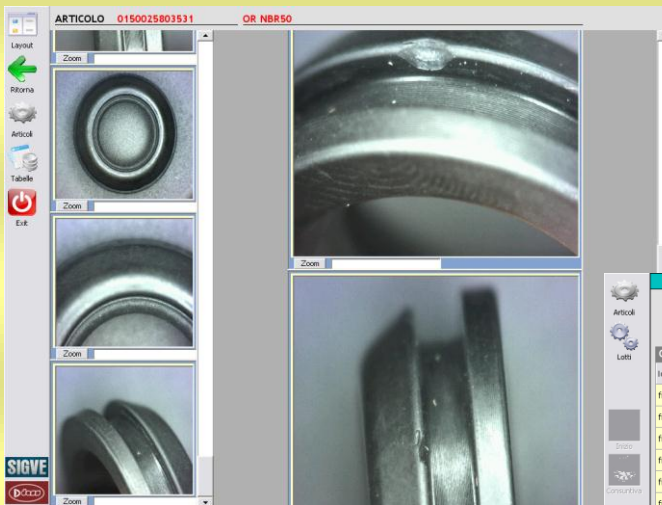
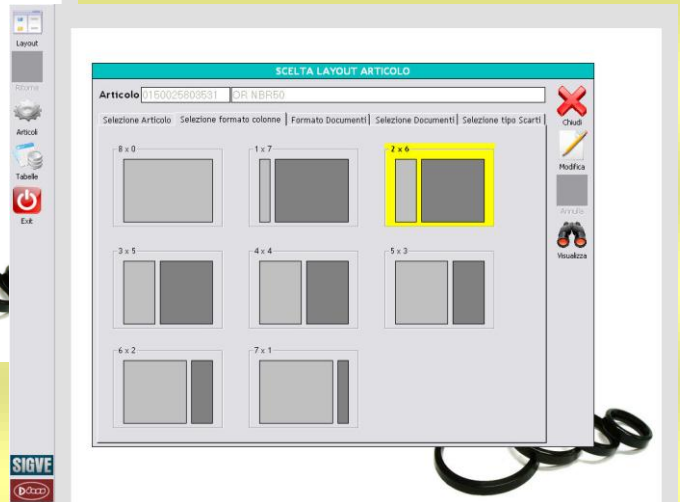
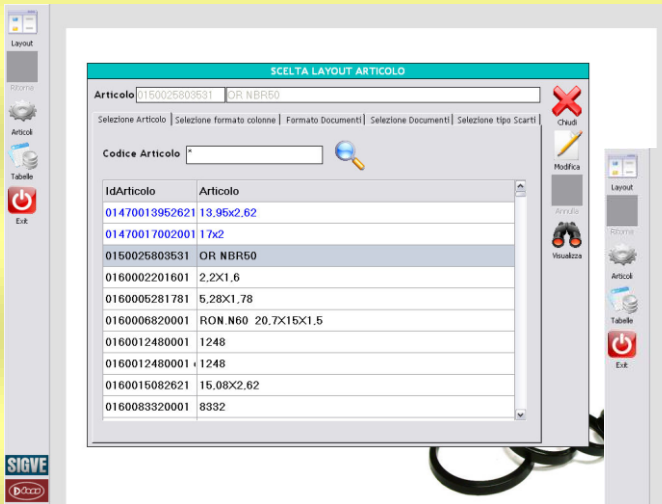
This module assigns production orders and batches to each manual bench. It helps monitoring in real time the bench status (operator, article, timing, etc).

- This module replaces the paperwork by gathering all the production information and making them available to be imported by your management computer.
- This module assigns production orders and batches to each manual bench.
- It helps monitoring in real time the bench status (operator, article, timing, etc).
- It can be easily put in connection with the company control PC to exchange production data, calculate the output etc.

The software program allows to:

- Schedule the work by assigning tasks to each bench.
- Check and calculate the real cost/hour of the manual sorting.
- Supply to each bench the information relative to the inspected article (technical details and pictures)
- Trace all the data in a unique archive.
- Classification of the different defects
- Calculation of the checked batches – Connection to a possible piece-counting machine (balance).
- Communication of the data to other operative systems/platforms
- Communication of the data to external programs of data managing

For a better understanding, hereafter a short graphic of the system which can be customized and adapted to your needs.





MAGEENT OMPUTER -  
EMITON OF WORK ORDERS



PRODUCTION RESPONSIBLE -  
ORDERS SCHEDULING

**Schedulazione Ordini di Lavorazione**

Ordini di Lavorazione

Lotto	IdArticolo	Articolo	Idfase	Fase	Data	Risorsa	ID	Qt	AZIONI
XL0009	01470013952621	o-ring 6,5 x 2 -70 nbr 4004-	100	CERNITA	20/11/2007	M1	1-100		
X00012	01470013952621	o-ring 6,5 x 2 -70 nbr 4004-	100	CERNITA	21/12/2007	TC01	2-100		
X20001	01470013952621	13,95x2,62	100	CERNITA	14/12/2007	M1	5-100		
X1234	0150025803531	OR NBR50	100	CERNITA	12/12/2007	M1	8-100		
X1266	01470017002001	17,12	100	CERNITA	23/12/2007	TC01	7-100		
X322	01470013952621	13,95x2,62	100	CERNITA	14/12/2007	C0406	9-100		
X0998	0150025803531	OR NBR50	100	CERNITA	14/12/2007	TC01	9-100		
12345	01470013952621	13,95x2,62	100	CERNITA	12/12/2007	C0406	12-100		
XP00123	01470013952621	13,95x2,62	100	CERNITA	21/12/2007	M3	11-100		
64321	01470013952621	13,95x2,62	100	CERNITA	01/12/2007	TC01	13-100		

Schedulazione

IdRisorsa

18/10/2007

17/10/2007

18/10/2007

C0328

C0339

C0406

C0459

M1

M2

M3

M4

M5

M6

TC01

SIGVE

Ddosa

TCM -  
SCREEN SO F ORD SCHEDULING



SORTING TABLES

DATA PRODUZIONE

Articolo 01470013952621 - o-ring 6,5 x 2 -70 nbr 4004-

Lotti: 004

Qta Totale: 1000

Qta: 504

Ore Consumate: 3,017

Tempo residuo: 42

Utente: TCCM

Postazione: TCCM

SIGVE

Ddosa